

Suction plate (round)

## SHF 210 NK-45 G1/2-IG



Art.-Nr.: 10.01.01.11814



### Technical data

Suction cup material	Natural rubber NK
Material hardness [Shore A]	45.0 Shore A
Size	210.00
Height H	26.00 mm
Connection	G1/2-IG

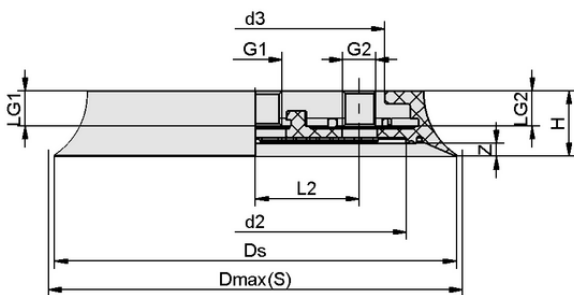
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Suction plate SHF (sealing ring + support plate) is delivered assembled. The assembly consists of:

- Sealing ring of type DR-SHF – elastomer part, available in various diameters
- Aluminum support plate – available with various threads

Available spare parts: sealing ring DR-SHF

Available accessories: touch valve, filter screen



### Design data

Length L2	52.80 mm
Height H	26.00 mm
d2	170.00 mm
Thread G1	G1/2"-F
Thread length LG1	14.0 mm
Thread G2	G1/4"-F
Thread length LG2	12.8 mm
Hole size d3	134.0 mm
Spring stroke Z	6.0 mm
Diameter Ds	210.0 mm
Diameter Dmax(S)	218.0 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

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### Technical data

Suction cup material	Natural rubber NK
Material hardness [Shore A]	45.0 Shore A
Hose inner diameter (recom.) d	12.0 mm
Workpiece radius min. (convex)	885.0 mm
Suction force (-600mbar)	1,770.00 N
Weight	1,120.50 g
Volume	223.800 cm <sup>3</sup>
Size	210.00
Suction force d2	1,160.00 N
Number of folds	0.0
Product family	SHF

Note: Suction force: The specified suction forces are theoretical values at a vacuum of -0.6 bar and with a dry, smooth and even workpiece surface - they do not include a safety factor Pull-off force: The pull-off force of the versions made of natural rubber is reduced by about 40% Hose diameter: The recommended hose diameter refers to a hose length of approx. 2 m



### Ordering Data Accessories 10.01.01.11814

Typ		Item number
Touch Valve	TV G1/4-AG 13	10.05.10.00061
Sieve, round	SIEB 19.5x1 MS 100	10.07.01.00215
Sieve, round	SIEB 27x1 MS-A2 130 0.13/0.06	10.07.01.00110
Protecion Covers	PC 200	10.01.01.13089



### Ordering Data Spare Parts 10.01.01.11814

Typ		Item number
Sealing ring for SHF suction plate	DR-SHF 210 NK-45	10.01.01.11809